

Seven Points for Success

Product: _____
 Ref: _____
 System: _____
 Date: _____



**COMPLETE
METALWORKING
SOLUTIONS**

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1 Start with proper machine preparation and cleaning

- a. Add recommended Blaser cleaner and follow Start up and Cleanout procedure/video

2 Use recommended water quality

	DI, distilled or otherwise mineral free	
	RO	
	City	
	Softened only	
	Other	

3 Use recommended mixing device/method

	Jetmix	
	Minimix	
	Dosatron	
	O.I.L = Oil In Last (hand mix)	
	Other	

4 Maintain recommended concentration & top off range

- a. Avoid adding straight water or straight concentrate to the system
- b. Always lean out cutting fluid with a light mix, down to 1/2%

	Sump refractometer reading	Top off refractometer reading
Min		
Max		

5 Maintain your sump

- a. Do not throw garbage, spit, cigarette butts, sunflower seeds, tobacco juice, soft drinks, coffee, energy drinks or any other foreign matter into the coolant
- b. Periodically remove sludge and chips from the sump
- c. Monitor recommended pH

	pH	
Min		
Max		

6 Keep tramp oil to a minimum. Remove via...

	Shop vac	
	Coalescer	
	Skimmer	
	Centrifuge	
	Other:	

7 Top off machines regularly

- a. Keep sumps 75-100% full

